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# Automatic Rivet Making Plants

## a. Automatic High Speed Double Stroke Cold Heading Machines.





- These cold heading machines are fully automatic and easy to operate with little training, fitted with Solid Die to produce blank for Screws, Rivets and other similar components. Cut off and knock out mechanism have safety devices that will stop any major accident if any abnormal function occurs in machines.
- The maximum parts of the machines are ground and all the Cames and Rollers from H.C.H.C. (Hardened & Ground).

Model No.		SIRC-3	SIRC-4	SIRC-5	SIRC-6	SIRC-8	SIRC-10
Dia. of Rivet	(MM)	1 - 3	2 - 4	3 - 5	3 – 6.3	4 - 8	5 - 10
Length of Rivet	(MM)	2 - 20	4 - 32	4 - 38	6 - 50	7 - 65	10 - 75
Output	(Pcs. / Min.)	125 - 135	110 - 120	100 - 110	90 - 100	80 - 90	65 - 70
Main Motor Rq.	(H.P.)	1	2	3	5	7.5	10

# **SPECIFICATIONS :**

## b. Polishing Drums.







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## **SPECIFICATIONS :**

Model No.		SIRP-1	SIRP-2	
No. of Drums		Single	Double	
Output / Charge	(Kgs.)	200	400	
Batch Period	(Min.)	30 to 40	30 to 40	
Motor Rq.	(H.P.)	2	3	

All Specifications are subject to change towards modifications and improvements without any prior notice.